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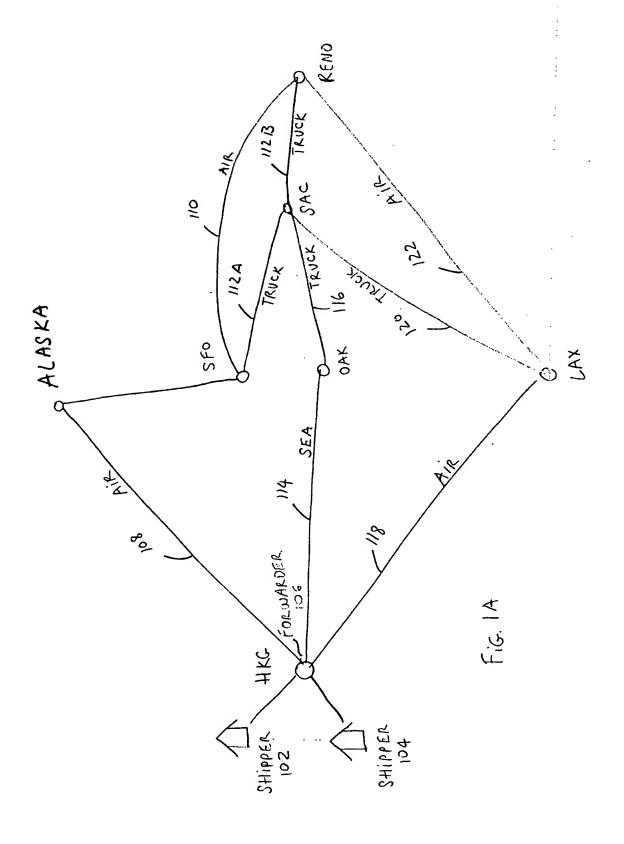
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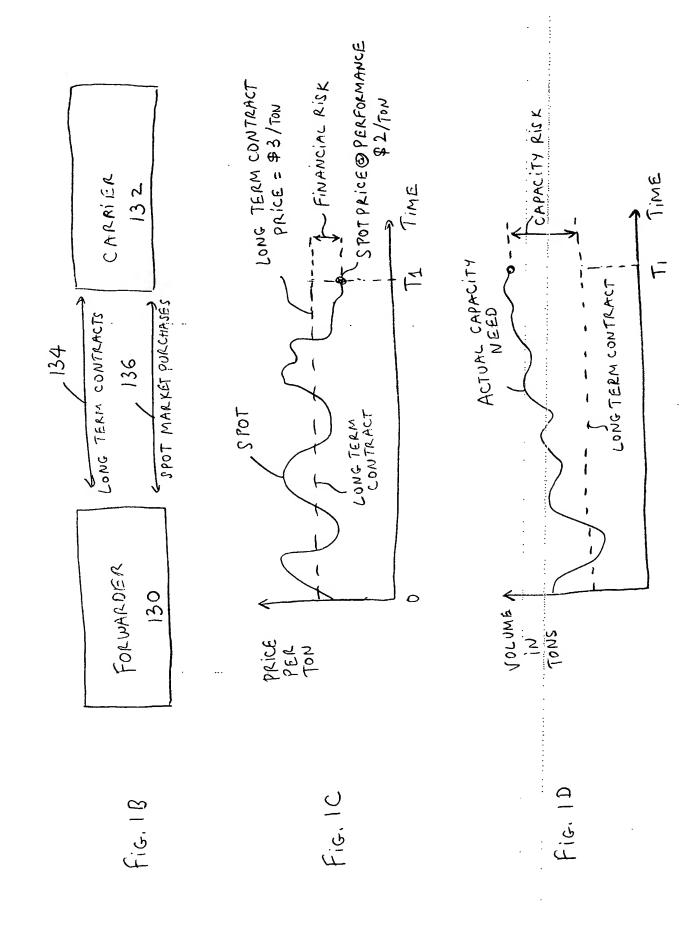
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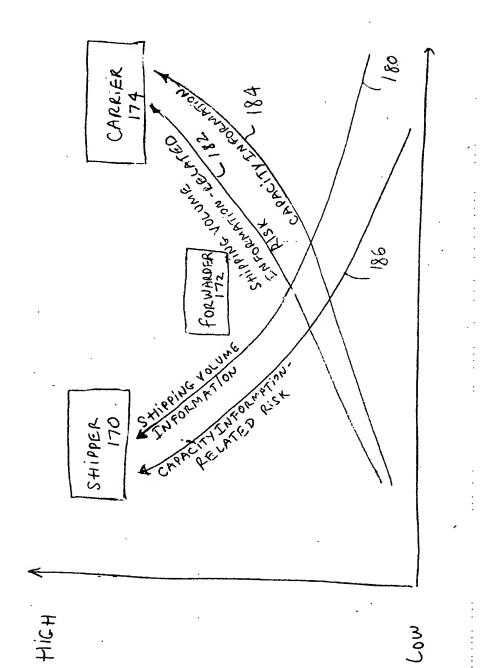
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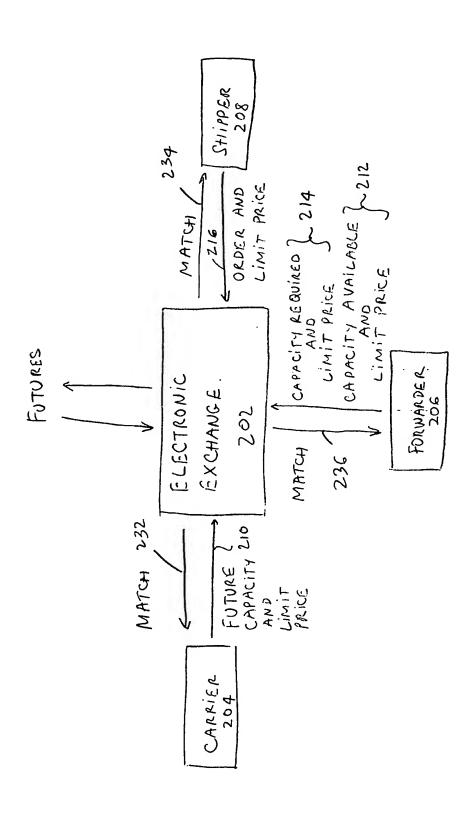
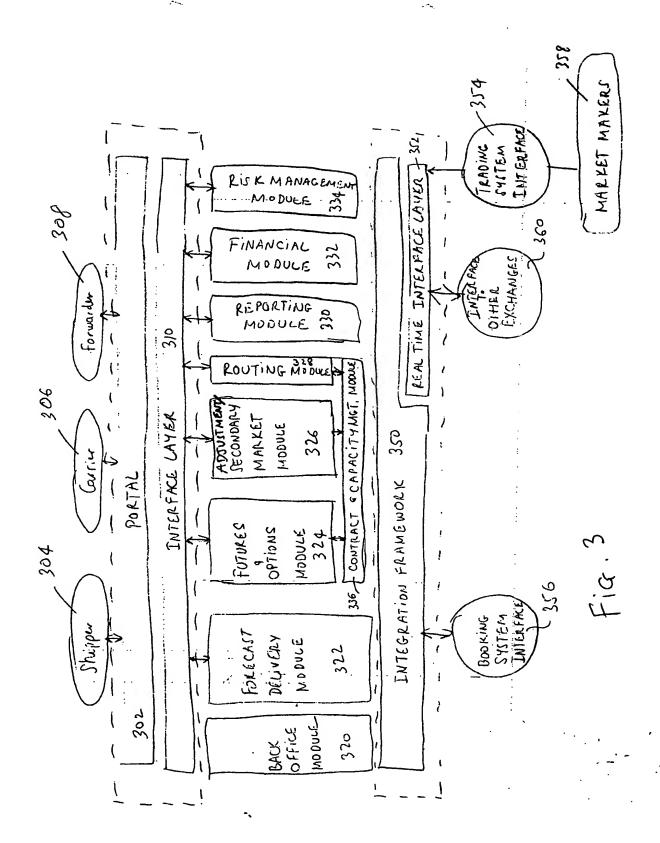


FIG. 2 (PRIOR ART)



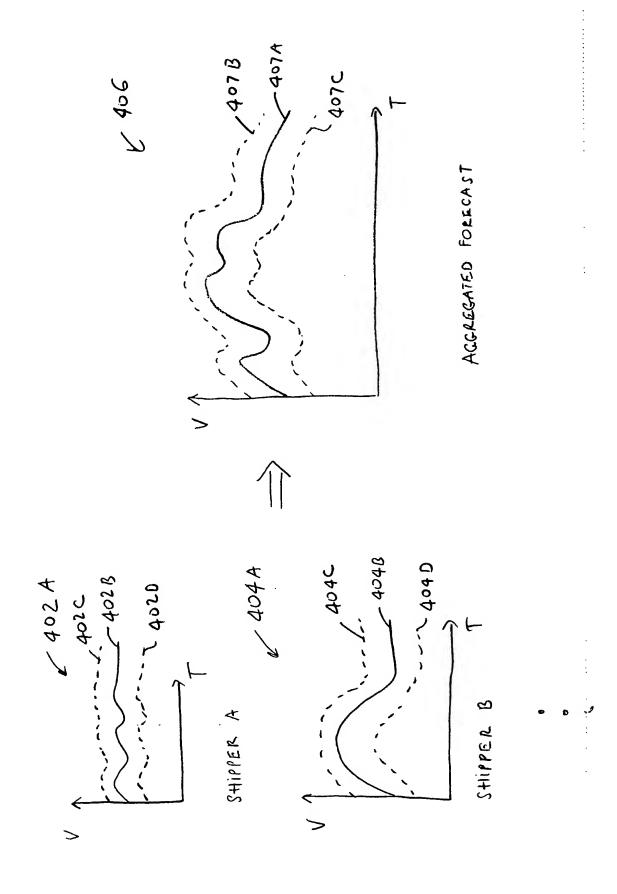


Fig. 4A

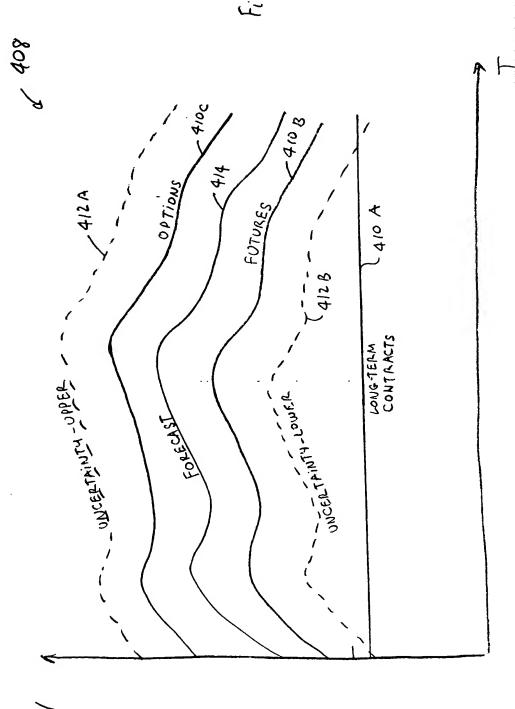
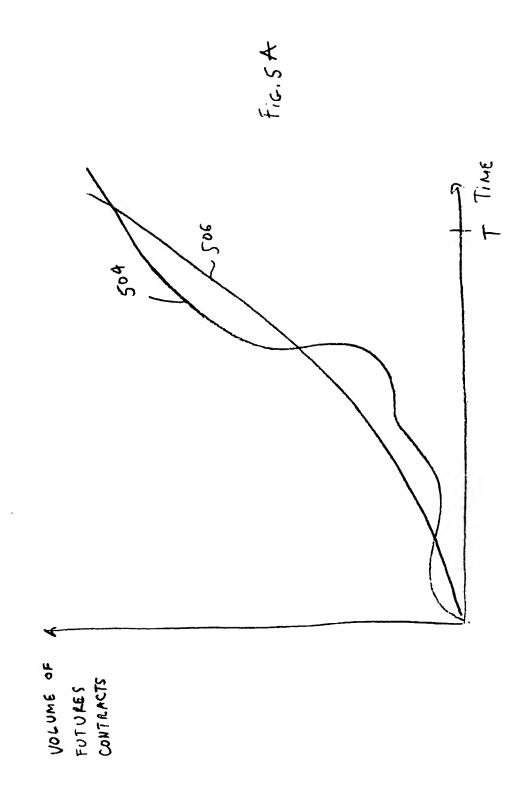
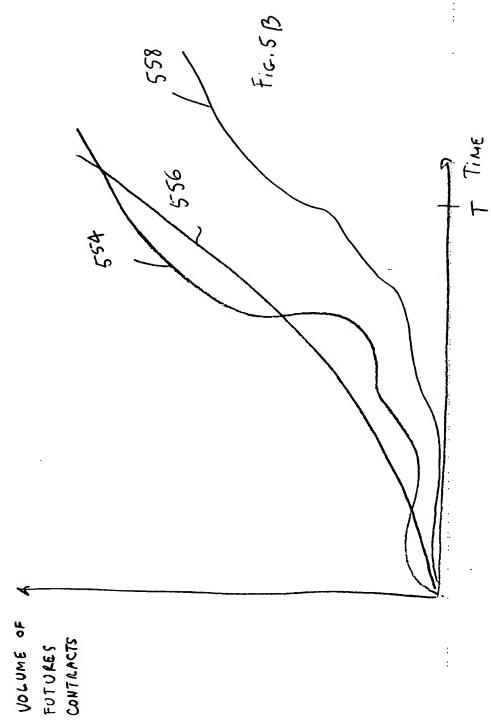


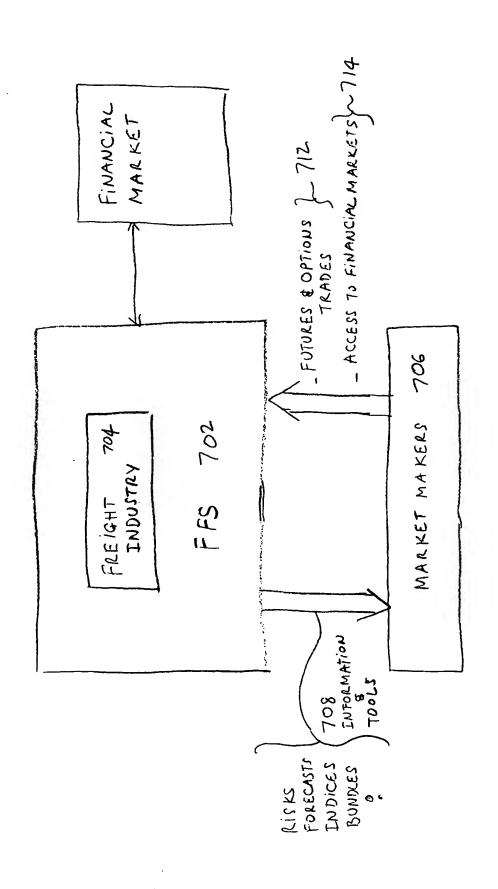
Fig 4c



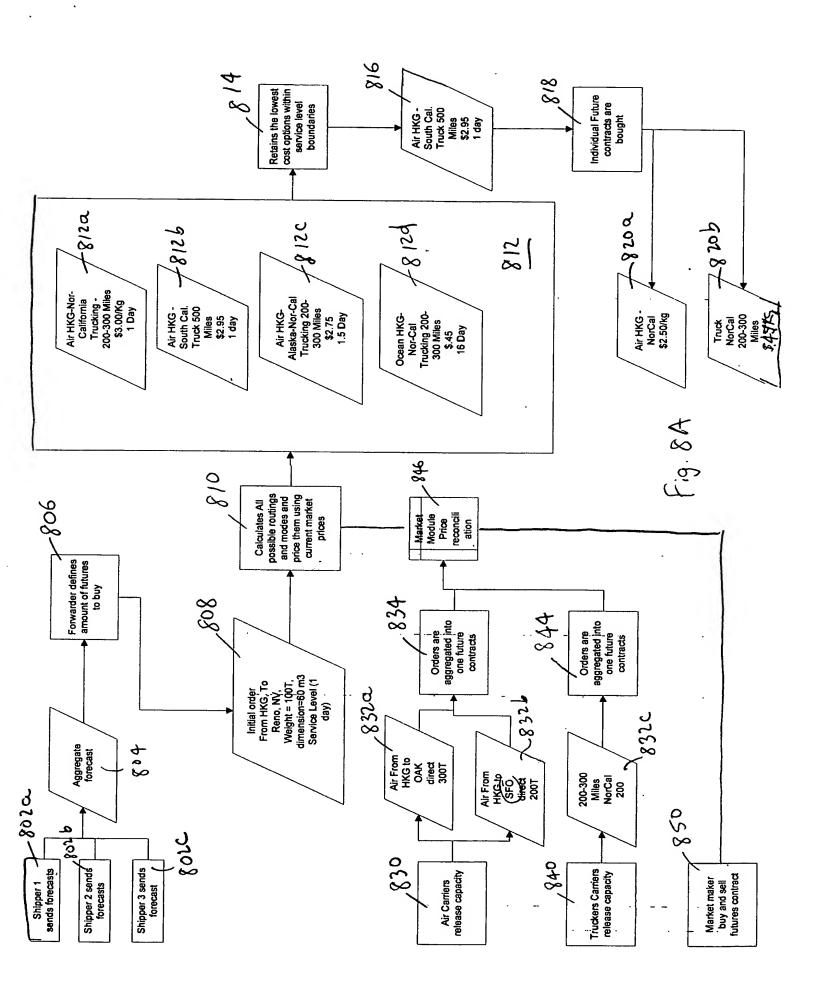


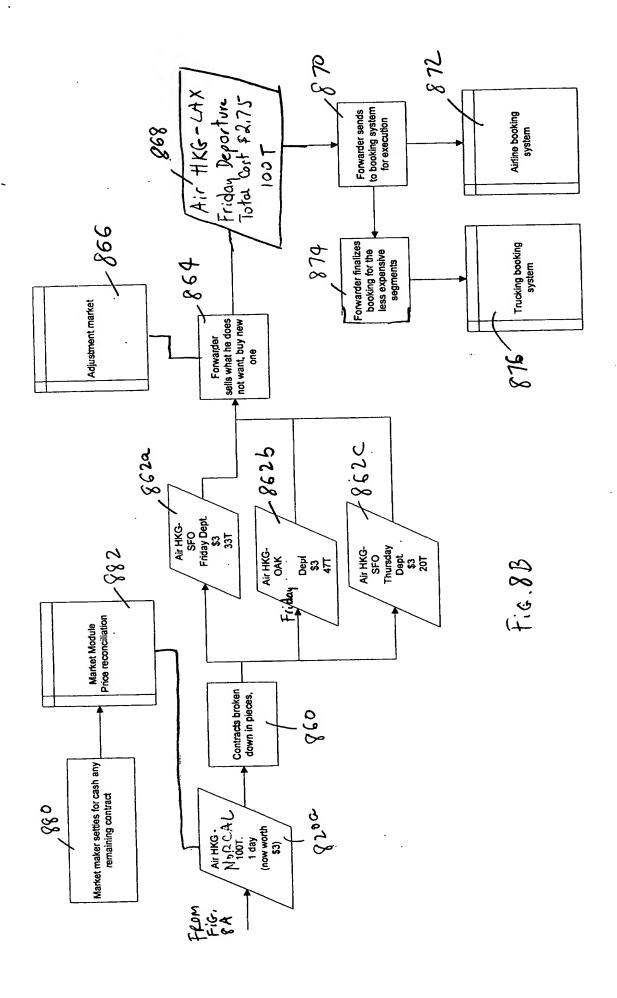
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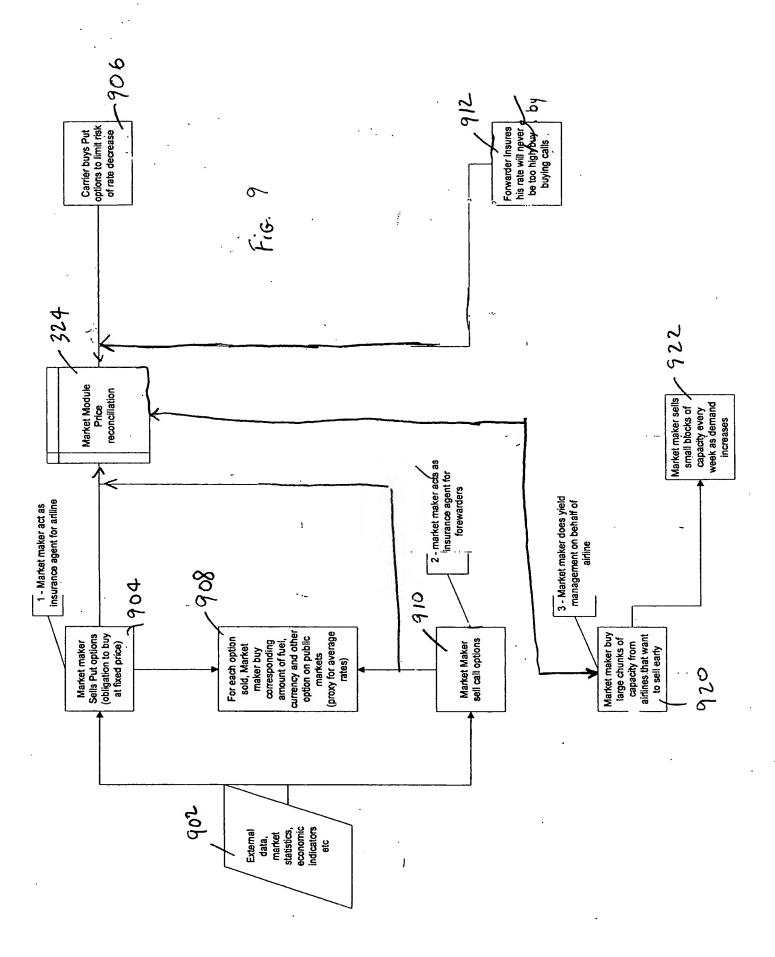
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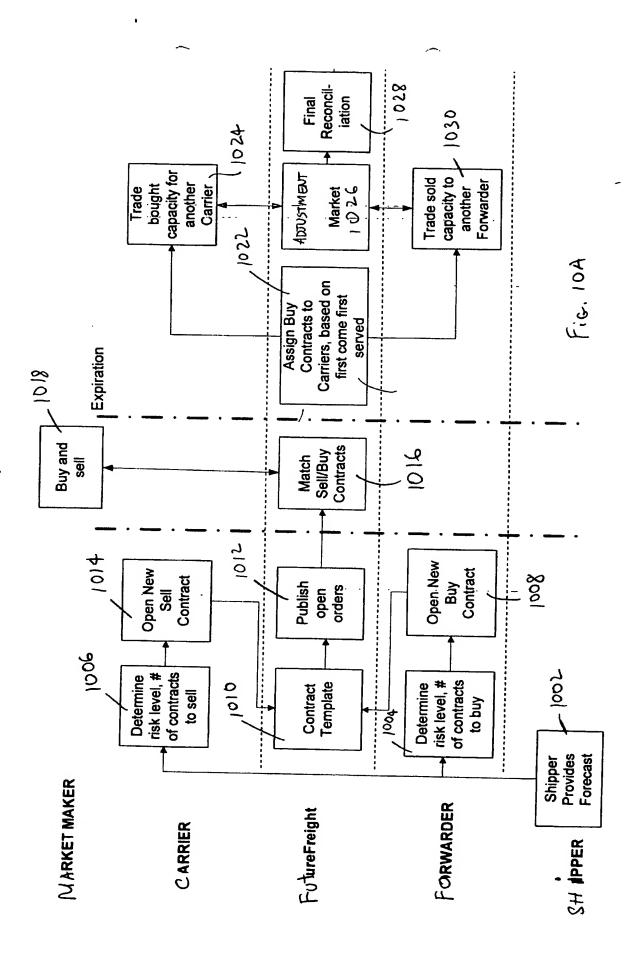


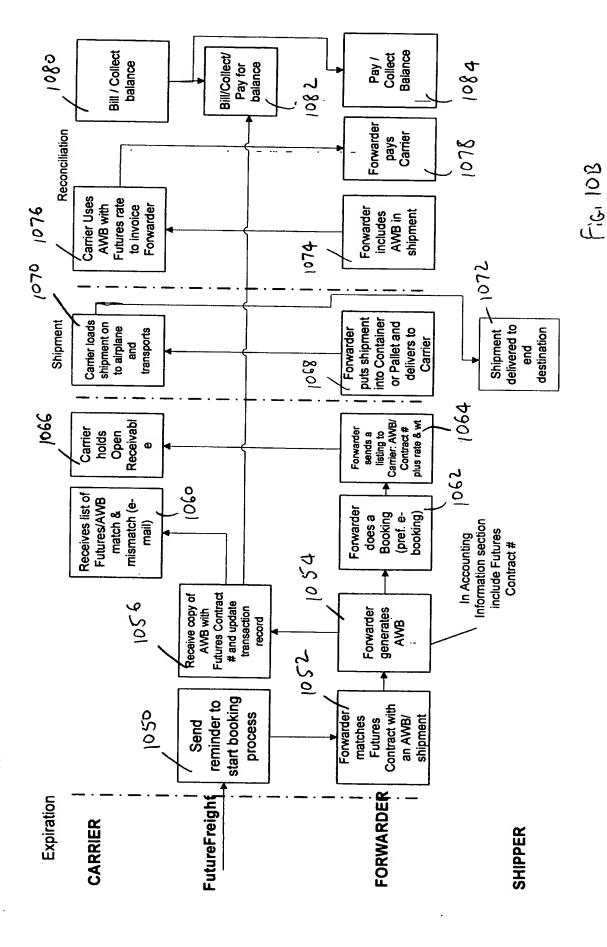
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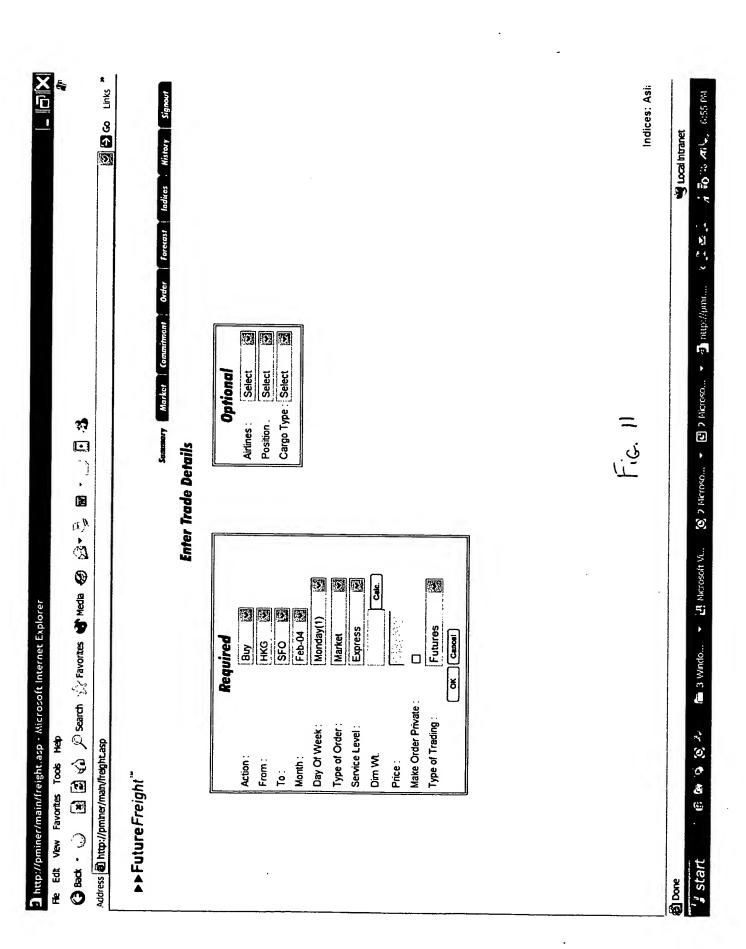


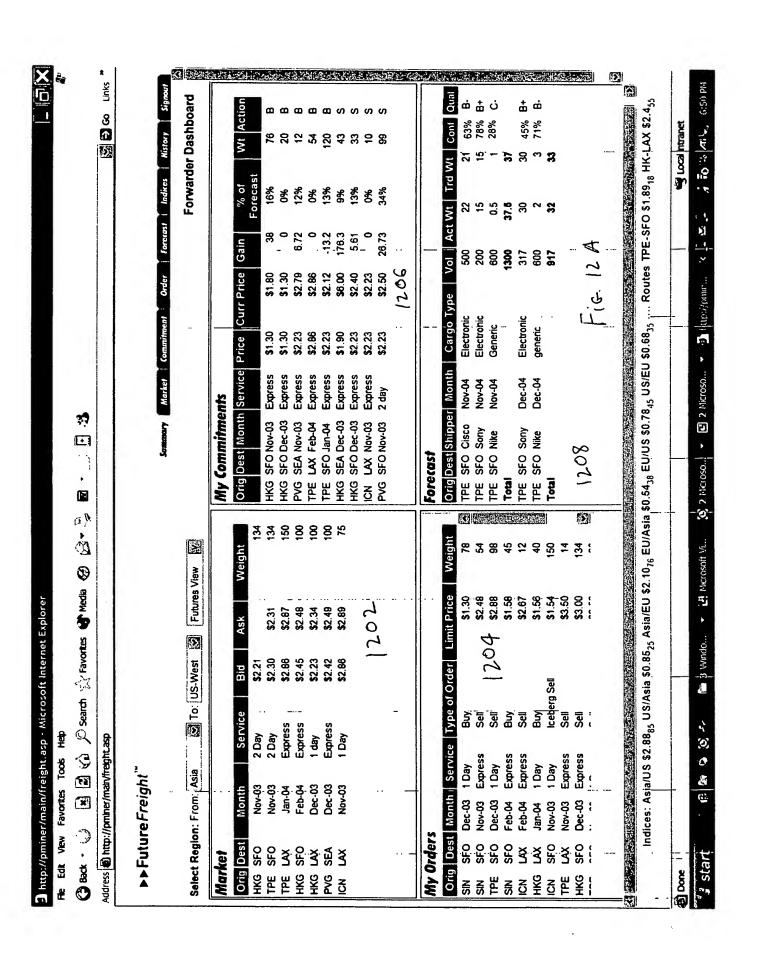


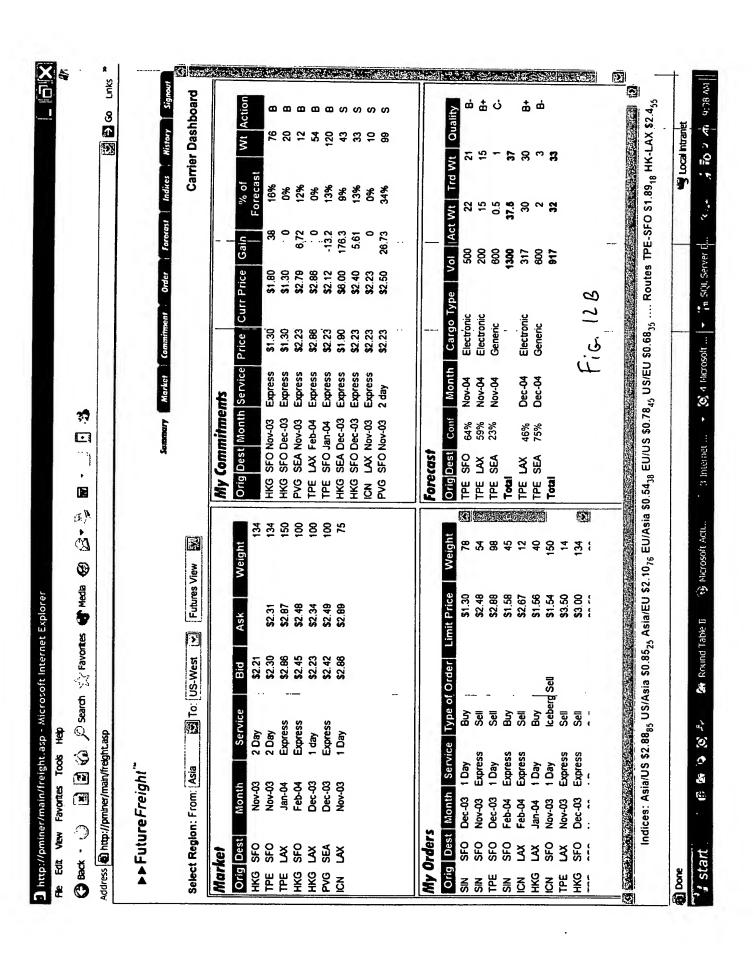






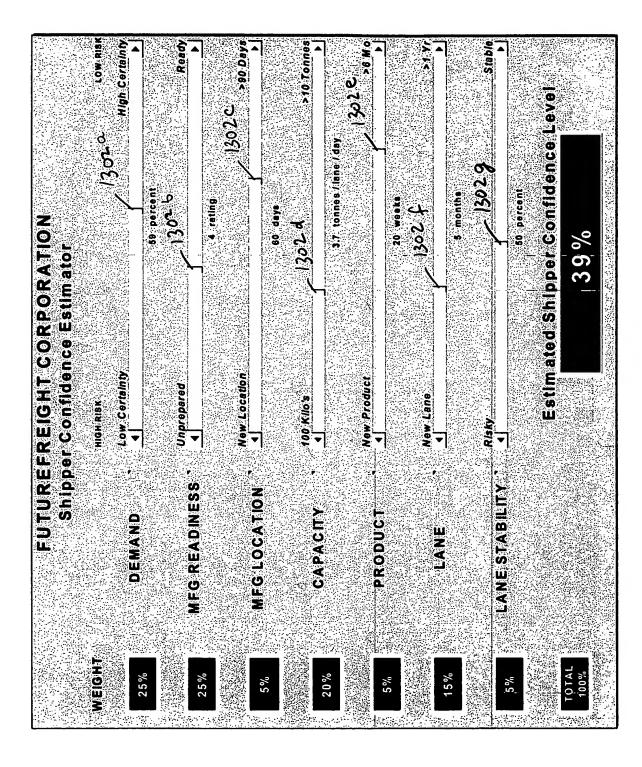






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Shipper Confidence Level Factors

Factor	Weight	High Risk	Low Risk	Notes
DEMAND	25 %	Low Certainty	High Certainty	Customer Demand
MFG READINESS	25%	Unprepared	Ready	Includes availability of supplied material, internal resource readiness used to build product or part, set up required to build product or part
MFG LOCATION	2%	New Location	> 90 days	Sensitivity about where product is being built
CAPACITY	20%	100 kg	> 10 tonnes	Amount of capacity to be booked
PRODUCT	2%	New Product	> 6 months	Number of months product has been manufactured
LANE	15%	New lane	> 1 year	Number of months lane has been used for shipping
LANE STABILITY	2%	Risky	Stable	Estimate of lane stability (i.e. wars, strikes, etc.)

